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Premium Pressings & Assemblies

Capacity List 2010

<u>Make of Press</u>	<u>Tonnage</u>	<u>Tool Safety</u>	<u>Max Shut Height</u>	<u>Feeder Type</u>	<u>Feed Height</u>	<u>Max Strip Width</u>	<u>Bed Size</u>	<u>Ram Stroke</u>
Wilkins & Mitchell	250	Decade	560	AIR	330	600	1828 x 914	300
Chin Fong G2	160	Decade	350 ~ 450	AIR	250	305	2040 x 780	200
Chin Fong G2	160	Decade	350 ~ 450	SERVO	250	450	2040 x 780	200
Chin Fong G2	160	Decade	350 ~ 450	SERVO	250	400	2040 x 780	130
Chin Fong G1	110	Decade	260 ~ 320	AIR	125	305	1150 x 700	80
Sweeny & Blocksidge	50	Watchdog	260	AIR	Adj.	150	820 x 610	29 ~ 102
Wilkins & Mitchell	200	N/A	590	N/A	N/A	N/A	1150 x 840	200
Collishaw Walker	150	N/A	620	N/A	N/A	N/A	1828 x 914	250
British Clearing	135	N/A	700	N/A	N/A	N/A	1828 x 914	200
HME	100	N/A	340	N/A	N/A	N/A	1010 x 735	25 ~ 150
HME	100	N/A	340	N/A	N/A	N/A	1010 x 735	25 ~ 150
HME	75	N/A	280	N/A	N/A	N/A	900 x 610	25 ~ 125
Taylor & Challen	60	N/A	215	N/A	N/A	N/A	760 x 600	75
Taylor & Challen	60	N/A	190	N/A	N/A	N/A	820 x 770	90
Sweeny & Blocksidge	50	N/A	250	N/A	N/A	N/A	750 x 560	25 ~ 100
Sweeny & Blocksidge	50	N/A	250	N/A	N/A	N/A	750 x 560	25 ~ 100
Sweeny & Blocksidge	50	N/A	250	N/A	N/A	N/A	750 x 560	25 ~ 100
Bliss	6	N/A	165	N/A	N/A	N/A	450 x 200	65
Schmidt	15KN	N/A	90 ~ 210	N/A	N/A	N/A	150 x 110	6 ~ 60

On site barrelling and in-line de-burring

<u>Make of Welder</u>	<u>KVA</u>	<u>Weld monitoring</u>	<u>Welder Type</u>
Sureweld	50	Welserv	Spot + Low force approach
Sureweld	100	Welserv	Projection + Low force approach
CEA	100	Welserv	Projection + Low force approach
CEA	100	Welserv	Projection + Low force approach

Comau robot cell with twin stations and Migatronc Synergic MIG welder
 2 off Automated TIG welders

Tapping and Riveting

Herbert Twin head automated taper
 Herbert No.2S Flash Tapper
 Essex Tapper
 Pollard Twin Spindle & Meddings drillers
 2 off Bracker RN11 Radial riveters

Toolroom

Full facility with 2 wire eroders

Quality Department

CMM , Profile projector and recently installed QC Win SPC software package



Management System to BS EN ISO 9001:2000